

IN THE SPECIFICATION

At page 9, lines 3-9, please amend the specification as follows:

It is desirable to carry out sudden heating and/or sudden cooling with temperature gradient 5 to 120° C/min during molding. For this reason, a metallic mold has built-in electric heater for heating. Moreover, the timing to start heating and lowering the tool temperature between the molding cycle can be controlled arbitrarily. Precisely, a temperature sensor embedded inside a metallic mold, or preset timer can note the temperature, and move to next cooling process. Moreover, it is also possible to delay the time of cooling process by the timer.